lines 12-13, delete both lines in their entirety and insert in their place --The

A3 punching machine can further comprise--;

line 19, delete in its entirety and insert in its place --A method of--.

Page 4, lines 14-15, delete both lines in their entirety and insert in their place --The

A4 method can further comprise the step of--;

lines 26-27, delete both lines in their entirety and insert in their place --The

A5 method can further comprise the step of--;

lines 36-37, delete both lines in their entirety and insert in their place --The

A6 method can further comprise the step of--.

Page 5, line 9, change "claim 9" to --another embodiment--.

Page 6, line 18, after "with" change "a" to --an--;

line 32, after "motor" insert --21--, and change "Y 21." to --Y.--;

line 34, after "motor" insert --21--, and after "Y" delete "21";

line 37, change "so that the lower frame 5 can be slided." to --to slide over the

lower frame 5.--

Page 7, line 16, after "motor" insert --27--, and after "U" delete "27";

line 19, after "motor" insert --31--, and after "V" delete "31";

line 24, after "motor" (first occurrence) insert --27--, after "U" delete "27", after "motor" (second occurrence) insert --31--, and after "V" delete "31".

Page 8, line 3, after "screw" insert --43--, and after "X_1" delete "43";

line 5, after "screw" insert --43--, and after "X_1" delete "43"

line 7, after "screw" insert --43--;

line 8, delete "43";

line 10, after "motor" insert --49--, and after "X_1" delete "49";

line 12, after "screw" insert --43--, change "X_1 43." to --X_1.--, and after "member" insert --51--;

line 13, delete "51", after "screw" insert --43--, and change "X_1 43." to --X_1.--;

line 14, after "member" insert --51--, after "X_1" delete "51", and after "carriage" insert --55--;

line 15, delete "55";

line 18, after "motor" insert --49--, and after "X_1" delete "49";

line 21, after "member" insert --51--, after "X_1" delete "51", and after "carriage" insert --55--;

line 22, change "X_1 55." to --X_1.--;

line 25, after "screw" insert --59--, and after "X_2" delete "59";

line 27, after "screw" insert --59--, and after "X_2" delete "59";

line 29, after "screw" insert --59--;

- 3 -

line 30, after "X_2" delete "59";

line 32, after "drive motor" insert --65--, and after "X_2" delete "65";

line 34, after "screw" insert --59--, change "X_2 59." to --X_2--, and after "member"

insert --67--;

line 35, delete "67", after "screw" insert --59--, and change "X_2 59." to --X_2.--;

line 36, after "member" insert --67--, after "X_2" delete "67", and after "carriage"

insert --71--;

line 37, after "X_2" delete "71".

Page 9, line 2, after "motor" insert --65--, and after "X_2" delete "65";

line 5, after "member" insert --67--, after "X_2" delete "67", and after "carriage"

insert --71--;

line 6, change "X_2 71." to --X_2.--;

line 13, at the end of the line, insert --Thereby, it is possible to adjust a position.--;

line 14, after "screw" insert --43--, and after "X_1" delete "43";

line 15, after "screw" insert --59--, and after "X_2" delete "59";

line 16, delete "Thereby,";

line 17, delete "it is possible to adjust a position.";

line 18, after "pin" insert --75--, and after "X" delete "75";

line 25, after "pin" insert --75--;

line 26, delete "75";

line 29, after "motor" insert --49--, and after "X_1" delete "49";

line 30, after "screw" insert --43--, and change "X_1 43." to --X_1.--;

line 32, after "member" insert --51--, after "X_1" (first occurrence) delete "51",

after "carriage" insert --55--, and after "X_1" (second occurrence) delete "55";

line 36, after "motor" insert --65--, and after "X_2" delete "65".

Page 10, line 6, after "motor" insert --65--, and after "X_2" delete "65";

line 7, after "screw" (first occurrence) insert --59--, after "X_2" delete "59", and

after "screw" (second occurrence) insert --43--;

line 8, delete "43";

line 10, after "motor" insert --49--, and after "X_1" delete "49".

Page 11, line 1, after "carriage" insert --55--, and after "X_1" delete "55";

line 2, change "slided" to --slid--;

line 4, after "carriage" insert --71--, and after "X_2" delete "71";

line 5, delete "slided";

line 9, after "carriage" insert --55--, and change "X_1 55." to --X_1.--;

line 11, after "carriage" insert --71--;

line 12, change "X_2 71." to --X_2.--.

Page 13, lines 36-37, delete "according to claim 1 of the invention,".

- 5 -

Page 14, line 10, change the entire line to --The first and--;

line 17, change the entire line to --If necessary,--;

line 21, change the entire line to --It is possible--;

line 25, change the entire line to --The work can be--.

Page 15, line 4, change the entire line to --The work head--;

line 5, change "is" (first occurrence) to --can be--;

line 12, change the entire line to read --When the work--;

line 14, change "is" to --can be--;

line 18, change the entire line to --When a longer--;

line 20, change "is" to --can be--;

line 24, change the entire line to --The work head--;

line 25, change "is" to --can be--.

IN THE CLAIMS:

Please cancel claims 1-9 without prejudice to the subject matter therein and add new

claims 36-57 as follows:

--36. A punching machine, comprising:

a body frame having a table, the table supporting a workpiece to be worked;

- 6 -